

Product Specification

current date: 19/08/2019

Spiraltwist 1800 Food Twine

1. Marking:	Item No.:	Customer Ref.	Weight
A			
BC-Spiraltwist No. 1800, white	615.180.25	BC 65 SP 10	0.8 kg
BC-Spiraltwist No. 1800, red/white	615.180.35	BC 65 SP 20	0.8 kg
BC-Spiraltwist No. 1800, blue/white	615.180.36	BC 65 SP 30	0.8 kg
BC-Spiraltwist No. 1800, green/white	615.180.37	BC 65 SP 40	0.8 kg
BC-Spiraltwist No. 1800, black/white	615.180.39	BC 65 SP 50	0.8 kg
BC-Spiraltwist No. 1800, black	615.180.49	BC 65 SP 55	0.8 kg
B			
BC-Spiraltwist No. 1800, white	609.180.25	BC 65 SP 12	1.4 kg
BC-Spiraltwist No. 1800, red/white	609.180.35	BC 65 SP 22	1.4 kg
2. Raw material: synthetic yarn / rubber food grade			
3. System of production: double wind round			
4. Weight per meter:			
	in loose position	=	1.28 g
	in stretched position	=	0.55 g
5. Meters per kg:			
	in loose position	=	770 m
	in stretched position	=	1'800 m
6. Power break elongation: 1 : 2.5			
7. Conditioning A:			
	con. spool of 0.8 kg	box of 15 spools	
	basic diameter = 120 mm	length of spool	= 150 mm
		length of cone	= 165 mm
meters per cone :	in loose position	= 580 m	
	in stretched position	= 1'350 m	

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|-----------------------------|---|--|
| 7. Conditioning B: | con. spool of 1.4 kg
basic diameter = 150 mm | box of 9 spools
length of spool = 150 mm
length of cone = 165 mm |
| meters per cone: | in loose position
in stretched position | = 950 m
= 2'400 m |
| 8. Diameter: | in loose position
in stretched position | = 1.8 mm
= 1.0 mm |
| 9. Tensile strength: | 12.7 daN (13 kg) | +/- 10 % |
| 10. Binding machine: | | |
| a) 2-times binding: | excellent | |
| b) 1-time binding: | excellent | |
| 11. Shelf Life: | use within two years of manufacture
store in dry conditions at 5° to 30° C | |

Remarks: Bächi-Cord AG is certified according to the FSSC 22000 V 4.1 / ISO 22000. The FSSC 22000-Standard operates effective hygiene and technical management systems for food packaging.